ROSALEE N.C.P.S. GREY / BLACK

> ## Scope

The four letters stand for nitro-cellulose primer surfacer. The main function is to even up any surface, which is wavy and to build up the film for better protection. Besides, being based on N.C. It must dry quickly to ensure faster production. The dry film, when wet sanded, must offer a silky smooth surface.

> ## Areas of Application

Mostly, N.C.P.S Grey is used while repainting any vehicle. But can also be used for special type furniture, like the one meant for computers.

> ## Surface Preparation

Since primer-surfacer is always applied over a primed surface, nothing much is required to prepare the surface. However, the surface must be free from traces of oil and grease and to remove them, simple solvent wiping is good enough.

> ## Technical Data

- APPEARANCE : Free flowing viscous liquid indicating grey or black shade.
- REDUCE VISCOSITY : 25 ± 3 seconds in ford cup no.4 @ 30°c.
  THINNER (1:1) NCGP
- SPRAYING VISCOSITY : 20 to 25 sec.
- THINNER TO BE USED : NN.C. Thinner 033
- WEIGHT PER LITRE : 1.20 ± 0.02 kg./ltr.
- DRYING TIME : Touch dry : 5-10 minutes
- SURFACE DRY : 30 minutes
- HARD DRY : 2-3 hours.
- SANDING TIME : After 2 hrs.
- OVERCOATABILITY : After 2 hrs.
- SCRATCH HARDNESS : Passes load of 1500 gms.
- FLEXIBILITY : Passes bending mandrel of 1/4"
- CROSS HATCH TEST : Passes
- OIL & PETROL RESISTANCE: Good

> ## Directions for Use

Thin down to spraying viscosity using thinner N.C.G.P. (it cannot be brushed) and start applying by cross-lap method. Allow drying for 2 hrs. And start wet sanding using the finest grain paper till a silky smooth surface is obtained. The surface is ready to accept synthetic or N.C.top coats.

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➢ **Notes**

N.C.P.S., can also be supplied in white shade, provided the minimum quantity is 150 litres.

➢ **Disclaimer**

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